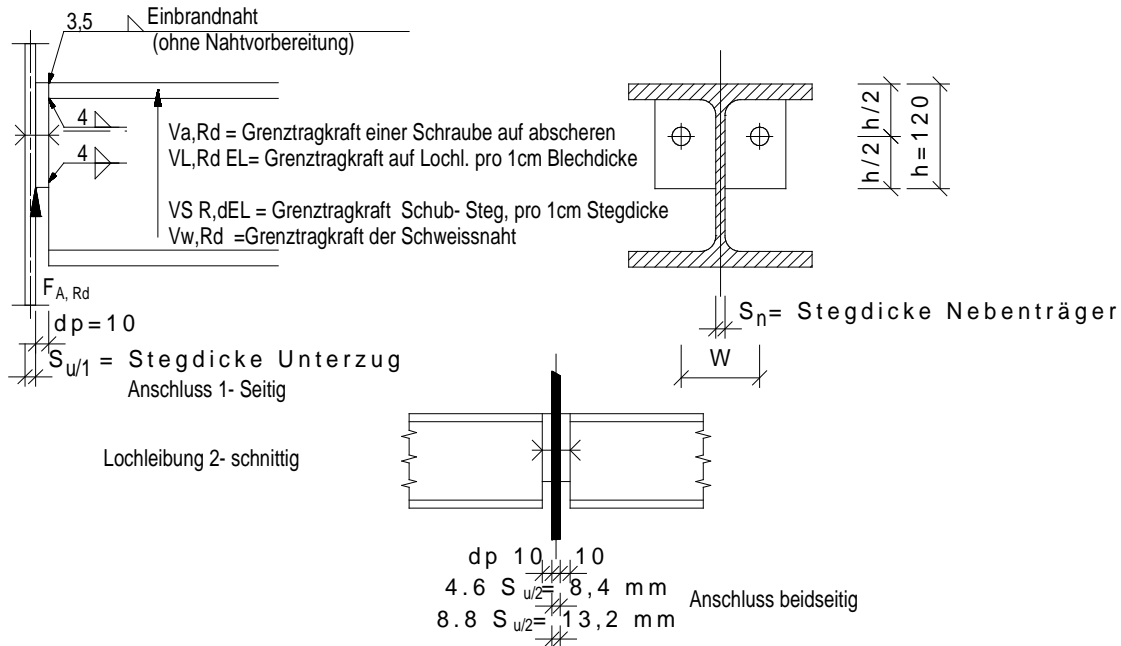


**Typisierung, Tragfähigkeiten, Flanschstreichmasse für IPE-, HEA- u. HEB-Profile  
Schraubengröße: M 16; Festigkeitsklassen: 4.6 u. 8.8; Bauteil aus S 235 JRG2 (St 37)**

Maschinenschrauben 8.8 kleinste Abmessung M16 x 55, Klemmlänge (KL) = 12 – 32



**Abscheren:**

$$V_{a,R,d} = A \cdot \alpha_a \cdot f_{u,b,d}$$

$$4.6 V_{a,R,d} = 2,01 \text{ cm}^2 \cdot 0,6 \cdot 36,3 \text{ kN/cm}^2 = 43 \text{ kN}$$

$$\Rightarrow 4.6, 2 \times M16 =$$

$$8.8 V_{a,R,d} = 1,57 \text{ cm}^2 \cdot 0,6 \cdot 72,7 \text{ kN/cm}^2 = 68 \text{ kN}$$

$$\Rightarrow 8.8, 2 \times M16 =$$

**Grenz-Tragfähigkeiten**

$$86 \text{ kN} = F_{A,R,d}$$

$$136 \text{ kN} = F_{A,R,d}$$

**Lochleibung:**

$$V_{L,R,d,EL} = S_{EL} \cdot d_{sch} \cdot \alpha_L \cdot f_{y,d} \quad S_{EL} = 1 \text{ cm} = \text{Einheitsstegdickte}$$

(Einheitsblechdicke  $S_{EL}=1\text{cm}$ )

$$V_{L,R,d,EL} \text{ S235} = 1 \text{ cm} \cdot 1,6 \text{ cm} \cdot 3 \cdot 21,8 \text{ kN/cm}^2 = 104 \text{ kN/1cm}$$

$$\Rightarrow 2 \times M16 =$$

$$208 \text{ kN} / 1 \text{ cm} = V_{L,R,d,EL} = F_{A,R,d,EL}$$

**Lochleibung:**  
(Stegdickte Unterzug  $S_u$ )

$$V_{L,R,d} = V_{a,R,d}, S_u \text{ erf.} = \frac{F_{A,R,d}}{V_{L,R,d,EL}}, 4.6 S_u \text{ erf.} = \frac{86}{208} = 0,413 \text{ cm}, S_u/1$$

$$= 4,2 \text{ mm}$$

$$8.8 S_u \text{ erf.} = \frac{136}{208} = 0,653 \text{ cm}, S_u/1$$

$$= 6,6 \text{ mm}$$

**Schub:**

(Einheitsstegdickte Nebenträger  $S_{nEL}=1\text{cm}$ )

$$V_{S_n,R,d,EL} = A_{S_n} \cdot 1,1 \cdot \tau_{R,d} = 1,0 \cdot h \cdot 1,1 \cdot \tau_{R,d}, h=12 \text{ cm}, \tau_{R,d}=21,8/\sqrt{3} = 12,60 \text{ kN/cm}^2$$

$$V_{S_n,R,d,EL} = 1 \text{ cm} \cdot 12 \text{ cm} \cdot 1,1 \cdot 12,6 =$$

$$166 \text{ kN} / 1 \text{ cm} = V_{S_n,R,d,EL} = F_{A,R,d,S,EL}$$

$$\text{Stegdickte } V_{S_n} \text{ zugeh.} = V_{S_n,R,d} / h \cdot 1,1 \cdot \tau_{R,d} \text{ mit } V_{S_n,R,d} = V_{a,R,d}$$

$$\text{S 235 (St 37) } 4.6 = 86 \text{ kN} / 12 \text{ cm} \cdot 1,1 \cdot 12,6 \text{ kN/cm}^2 = 0,517 \text{ cm } S_n$$

$$= 5,2 \text{ mm}$$

$$8.8 = 136 \text{ kN} / 12 \text{ cm} \cdot 1,1 \cdot 12,6 \text{ kN/cm}^2 = 0,817 \text{ cm } S_n$$

$$= 8,2 \text{ mm}$$

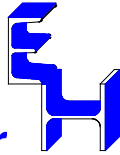
**Schweißnaht:**

$$V_{w,R,d} = \alpha_w \cdot A_w \cdot f_{y,d} = \alpha_w \cdot 2 \cdot a \cdot x \cdot h \cdot f_{y,d}, \alpha_w = 0,95 \text{ (S235=St37)}$$

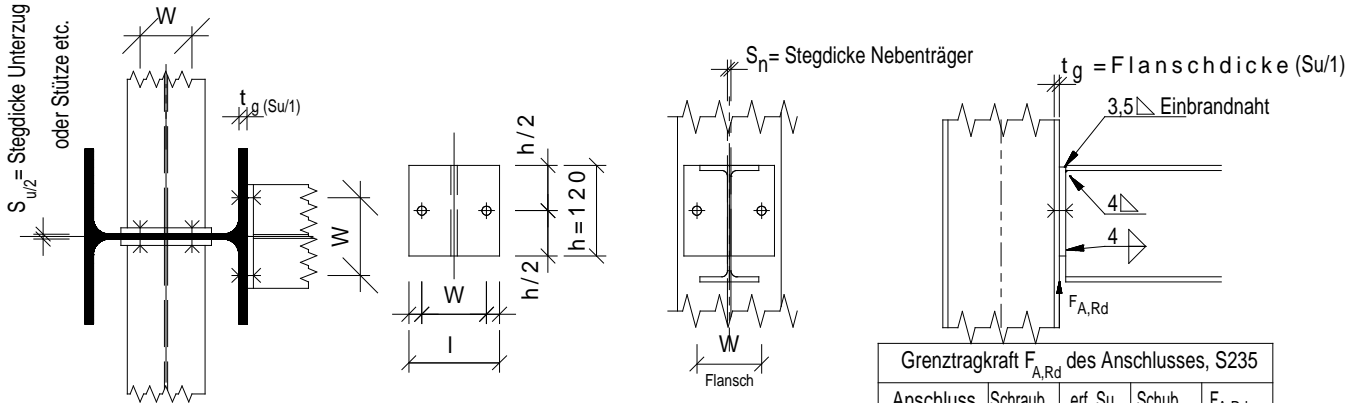
$$\rightarrow V_{w,R,d} = 0,95 \cdot 2 \cdot 0,4 \text{ cm} \cdot 12 \text{ cm} \cdot 21,8 \text{ kN/cm}^2$$

$$= 198 \text{ kN} = V_{w,R,d} = F_{A,R,d,W}$$

**Hinweis:** Für Bauteile aus S 355 (St 52) gelten für  $F_{A,R,d}$  die 1,5 fachen Werte



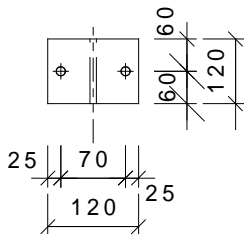
Maschinenschrauben 8.8, kleinste Abmessung M 16 x 55 Klemmlänge (KL) = 12 – 32  
Bei Flanschanschlüssen:  $S_{w1}=t_g$  setzen



| Anschluss     | Schraub. Güte | erf. Su mm | Schubgrenz $S_n$ mm | $F_{A,Rd}$ kN |
|---------------|---------------|------------|---------------------|---------------|
| 1-seitig Su/1 | 4.6           | 4.2        | 5.2                 | 86            |
|               | 8.8           | 6.6        | 8.2                 | 136           |
| 2-seitig Su/2 | 4.6           | 8.4        | 5.2                 | 172           |
|               | 8.8           | 13.2       | 8.2                 | 272           |

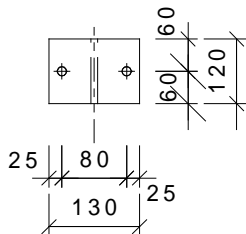
Lochleibung:  $V_{L,Rd,EL}=208 \text{ kN/cm}$   
 $F_{A,Rd} = V_{L,Rd,EL} \cdot \text{vorh. Su}$   
 vorh. Su < erf. Su und vorh.  $S_n >$  grenz  $S_n$

M 16 - 4.6 u. 8.8 Loch  $\phi 17$   
□ 120x10 - 120  
Typ: 3.2.16.11  
a= 4 ⇨



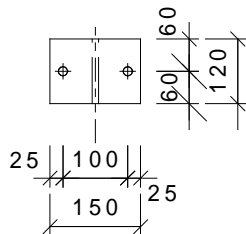
IPE 240 - 270  
HEA 120 - 180  
HEB 120 - 180

M 16 - 4.6 u. 8.8 Loch  $\phi 17$   
□ 120x10 - 130  
Typ: 3.2.16.12  
a= 4 ⇨



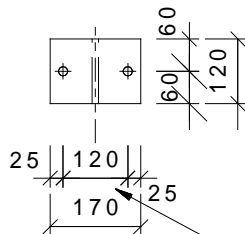
IPE 270 - 360  
HEA 140 - 220  
HEB 140 - 220

M 16 - 4.6 u. 8.8 Loch  $\phi 17$   
□ 120x10 - 150  
Typ: 3.2.16.13  
a= 4 ⇨



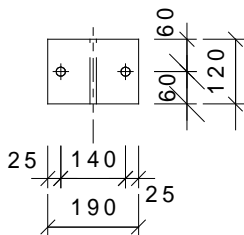
IPE 300 - 600  
HEA 160 - 600  
HEB 160 - 600

M 16 - 4.6 u. 8.8 Loch  $\phi 17$   
□ 120x10 - 170  
Typ: 3.2.16.14  
a= 4 ⇨



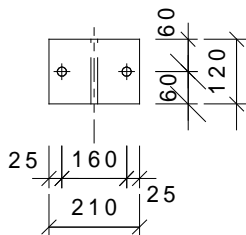
IPE 360 - 600  
HEA 180 - 1000  
HEB 180 - 1000

M 16 - 4.6 u. 8.8 Loch  $\phi 17$   
□ 120x10 - 190  
Typ: 3.2.16.15  
a= 4 ⇨



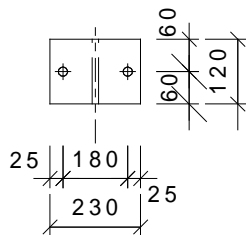
IPE 450 - 600  
HEA 200 - 1000  
HEB 200 - 1000

M 16 - 4.6 u. 8.8 Loch  $\phi 17$   
□ 120x10 - 210  
Typ: 3.2.16.16  
a= 4 ⇨



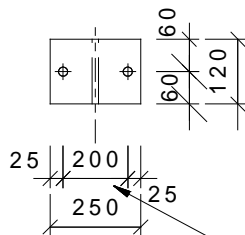
IPE 550 - 600  
HEA 220 - 1000  
HEB 220 - 1000

M 16 - 4.6 u. 8.8 Loch  $\phi 17$   
□ 120x10 - 230  
Typ: 3.2.16.17  
a= 4 ⇨



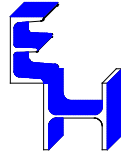
HEA 240 - 1000  
HEB 240 - 1000

M 16 - 4.6 u. 8.8 Loch  $\phi 17$   
□ 120x10 - 250  
Typ: 3.2.16.18  
a= 4 ⇨



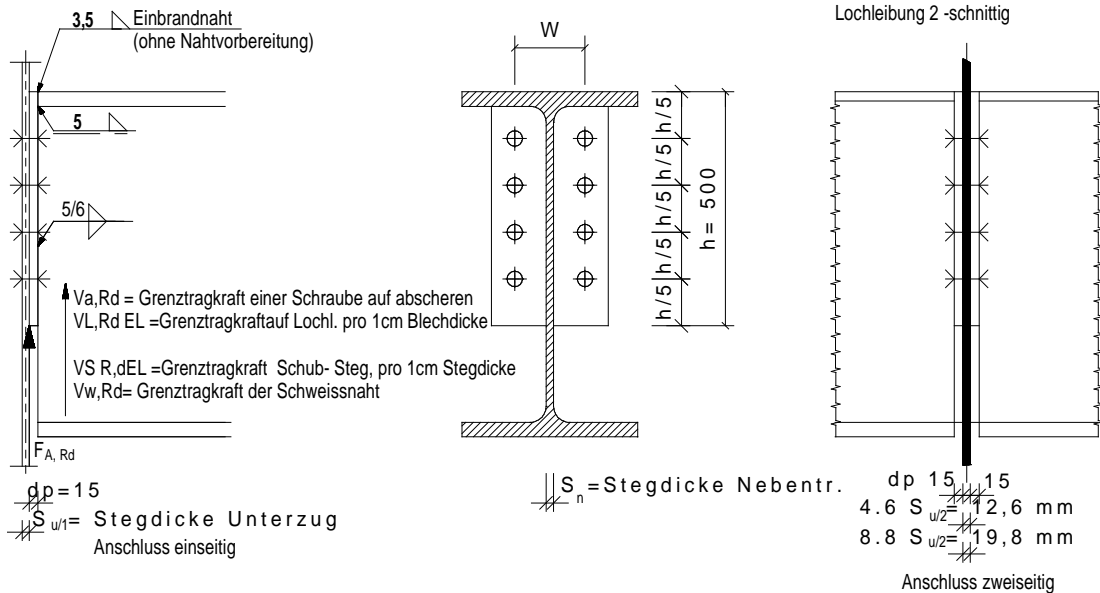
HEA 260 - 1000  
HEB 260 - 1000





**Typisierung, Tragfähigkeiten, Flanschstreichmasse für IPE-, HEA- u. HEB-Profile  
Schraubengröße: M 24; Festigkeitskl.: 4.6 u. 8.8; Bauteil aus S 235 JRG2 (St 37)**

Maschinenschrauben 8.8, kleinste Abmessung M 24 x 70 Klemmlänge (KL) = 12 -37



**Abscheren:**

$$V_{a,R,d} = A \cdot \alpha_a \cdot f_{u,b,d}$$

$$4.6 V_{a,R,d} = 4,52 \text{ cm}^2 \cdot 0,6 \cdot 36,3 \text{ kN/cm}^2 = 98 \text{ kN} \Rightarrow 4.6, 8 \times M24 =$$

$$8.8 V_{a,R,d} = 3,53 \text{ cm}^2 \cdot 0,6 \cdot 72,7 \text{ kN/cm}^2 = 154 \text{ kN} \Rightarrow 8.8, 8 \times M24 =$$

**Lochleibung:**

$$V_{L,R,d,EL} = S_{EL} \cdot d_{sch} \cdot \alpha_L \cdot f_{y,d} \quad S_{EL} = 1 \text{ cm} = \text{Einheitsstegdicke}$$

(Einheitsblechdicke  $S_{EL}=1 \text{ cm}$ )

$$V_{L,R,d,EL,S235} = 1 \text{ cm} \cdot 2,4 \text{ cm} \cdot 3 \cdot 21,8 \text{ kN/cm}^2 = 157 \text{ kN/1cm} \Rightarrow 8 \times M24 =$$

**Lochleibung:**  
(Stegdicke Unterzug  $S_u$ )

$$V_{L,R,d} = V_{a,R,d}, S_u \text{ erf.} = \frac{F_{A,R,d}}{V_{L,R,d,EL}}, 4.6 S_u \text{ erf.} = \frac{784}{1256} = 0,624 \text{ cm, } S_u/1$$

$$8.8 S_u \text{ erf.} = \frac{1232}{1256} = 0,981 \text{ cm, } S_u/1$$

**Schub:**

(Einheitsstegdicke Nebenträger  $S_{nEL}=1 \text{ cm}$ )

$$V_{S_n,R,d,EL} = A_{S_n} \cdot 1,1 \cdot \tau_{R,d} = 1,0 \cdot h \cdot 1,1 \cdot \tau_{R,d}, h=40 \text{ cm, } \tau_{R,d} = 21,8 / \sqrt{3} = 12,60 \text{ kN/cm}^2$$

$$V_{S_n,R,d,EL} = 1 \text{ cm} \cdot 50 \text{ cm} \cdot 1,1 \cdot 12,6 =$$

$$\text{Stegdicke } V_{S_n} \text{ zugeh.} = V_{S_n,R,d} / h \cdot 1,1 \cdot \tau_{R,d} \text{ mit } V_{S_n,R,d} = V_{a,R,d}$$

$$S 235 (\text{St 37}) 4.6 = 784 \text{ kN} / 50 \text{ cm} \cdot 1,1 \cdot 12,6 \text{ kN/cm}^2 = 1,131 \text{ cm Sn} \Rightarrow 11,3 \text{ mm}$$

$$8.8 = 1232 \text{ kN} / 50 \text{ cm} \cdot 1,1 \cdot 12,6 \text{ kN/cm}^2 = 1,777 \text{ cm Sn} \Rightarrow 17,8 \text{ mm}$$

**Schweisnaht:**

$$V_{w,R,d} = \alpha_w \cdot A_w \cdot f_{y,d} = \alpha_w \cdot 2 \cdot a \cdot x \cdot h \cdot f_{y,d}, \alpha_w = 0,95 (\text{S235=St37})$$

$$\rightarrow V_{w,R,d} = a=5 \cdot 0,95 \cdot 2 \cdot 0,5 \text{ cm} \cdot 50 \text{ cm} \cdot 21,8 \text{ kN/cm}^2$$

$$\rightarrow V_{w,R,d} = a=6 \cdot 0,95 \cdot 2 \cdot 0,6 \text{ cm} \cdot 50 \text{ cm} \cdot 21,8 \text{ kN/cm}^2$$

**Grenz-Tragfähigkeiten**

$$784 \text{ kN} = F_{A,R,d}$$

$$1232 \text{ kN} = F_{A,R,d}$$

$$1256 \text{ kN/1cm} = V_{L,R,d,EL} = F_{A,R,d,EL}$$

$$= 6,3 \text{ mm}$$

$$= 9,9 \text{ mm}$$

$$693 \text{ kN/1cm} = V_{S_n,R,d,EL} = F_{A,R,d,S,EL}$$

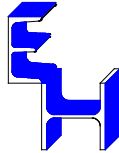
$$= 11,3 \text{ mm}$$

$$= 17,8 \text{ mm}$$

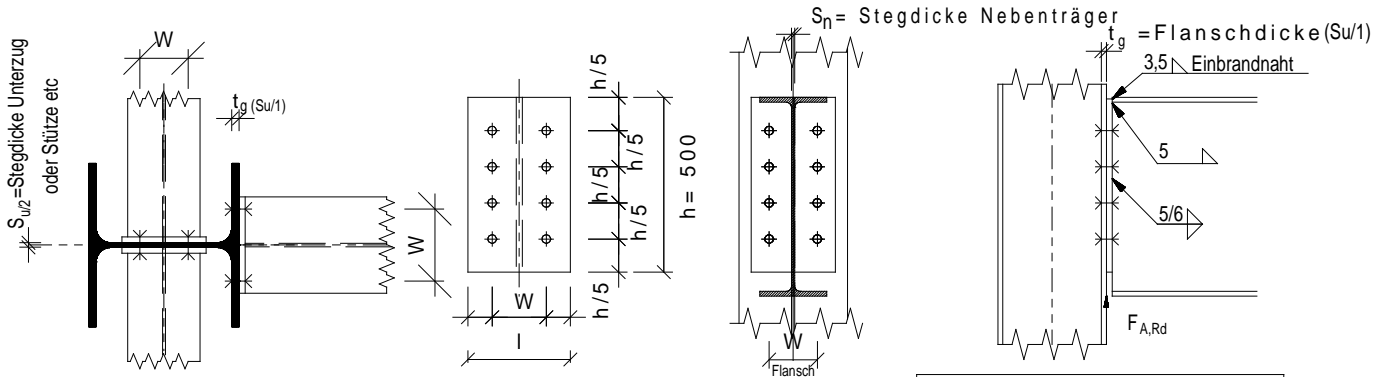
$$= 1036 \text{ kN} = V_{w,R,d} = F_{A,R,d,W}$$

$$= 1242 \text{ kN} = V_{w,R,d} = F_{A,R,d,W}$$

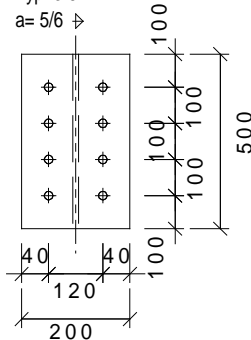
**Hinweis:** Für Bauteile aus S 355 (St 52) gelten für  $F_{A,R,d}$  die 1,5 fachen Werte



Maschinenschrauben 8.8, kleinste Abmessung M 24 x 70 Klemmlänge (KL) = 12 - 37  
Bei Flanschanschlüssen:  $S_{w1}=t_g$  setzen

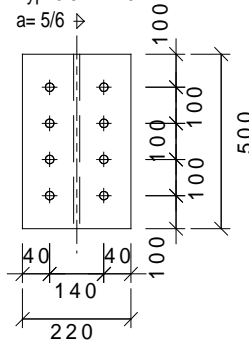


M 24 - 4.6 u. 8.8 Loch  $\varnothing 25$   
= 500x15 - 200  
Typ: 3.8.24.112  
a= 5/6



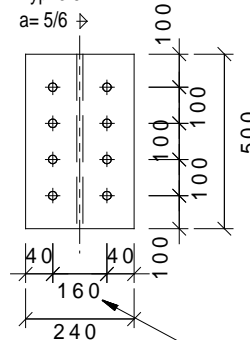
IPE 500 - 600  
HEA 200 - 1000  
HEB 200 - 1000

M 24 - 4.6 u. 8.8 Loch  $\varnothing 25$   
= 500x15 - 220  
Typ: 3.8.24.113  
a= 5/6



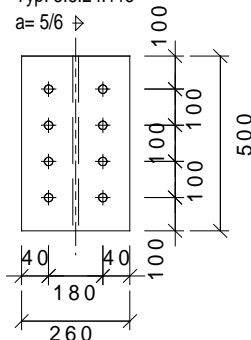
IPE 600  
HEA 220 - 1000  
HEB 220 - 1000

M 24 - 4.6 u. 8.8 Loch  $\varnothing 25$   
= 500x15 - 240  
Typ: 3.8.24.114  
a= 5/6



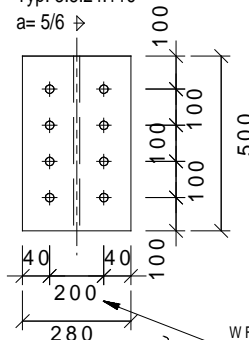
HEA 240 - 1000  
HEB 240 - 1000

M 24 - 4.6 u. 8.8 Loch  $\varnothing 25$   
= 500x15 - 260  
Typ: 3.8.24.115  
a= 5/6



HEA 260 - 1000  
HEB 260 - 1000

M 24 - 4.6 u. 8.8 Loch  $\varnothing 25$   
= 500x15 - 280  
Typ: 3.8.24.116  
a= 5/6



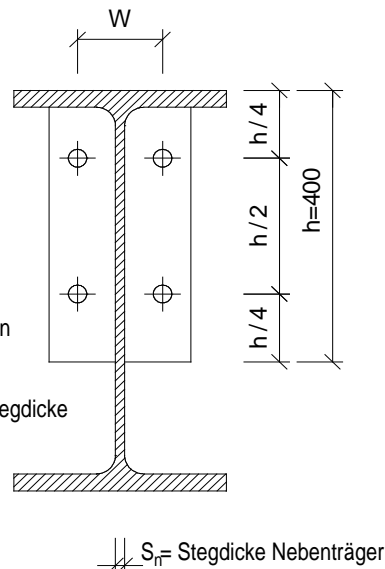
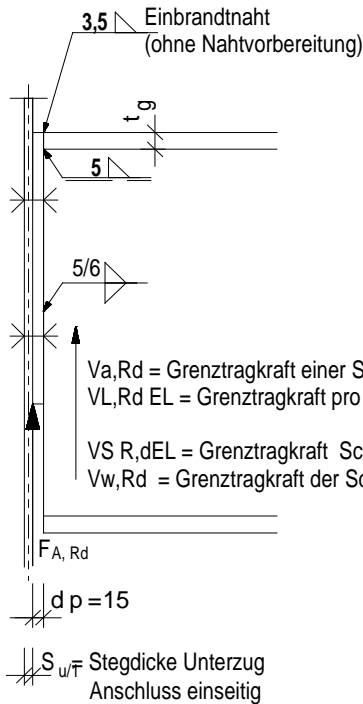
HEA 280 - 1000  
HEB 280 - 1000

| Grenztragkraft $F_{A,Rd}$ des Anschlusses, S235 |               |            |                      |               |
|---|---------------|------------|----------------------|---------------|
| Anschluss                                       | Schraub. Güte | erf. Su mm | Schub grenz $S_n$ mm | $F_{A,Rd}$ kN |
| 1-seitig Su/1                                   | 4.6           | 6.3        | 11.4                 | 784           |
|   | 8.8           | 9.9        | 17.8                 | 1232          |
| 2-seitig Su/2                                   | 4.6           | 12.6       | 11.4                 | 1568          |
|   | 8.8           | 19.8       | 17.8                 | 2464          |

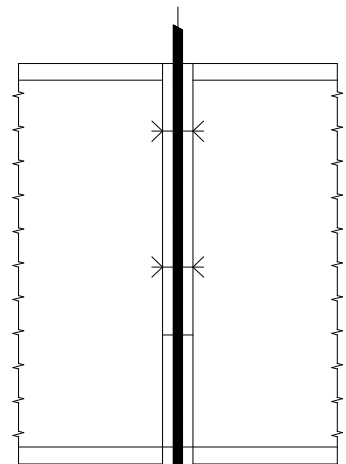
Lochleibung:  $V_{L,Rd,EL}=1256 \text{ kN/1cm}$   
 $F_{A,Rd} = V_{L,Rd,EL} \cdot \text{vorh. Su}$  für  
 vorh. Su < erf. Su und vorh.  $S_n \geq$  grenz  $S_n$



Typisierung, Tragfähigkeiten, Flanschstreichmasse für IPE-, HEA- u. HEB-Profile  
Schraubengröße: HV M 24; Festigkeitsklasse: 10.9; Bauteil aus S 235 JRG2 (St 37)



Lochleibung 2-schnittig



dp 15 15  
10.9 Su/F 29 mm

Anschluss 2-seitig

Abscheren:

$$V_{a,R,d} = A \cdot \alpha_a \cdot f_{u,b,d}$$

$$10.9 V_{a,R,d} = 4,52 \text{ cm}^2 \cdot 0,55 \cdot 90,9 \text{ kN/cm}^2 = 226 \text{ kN} \Rightarrow 10.9, 4xHVM24=$$

Grenz-  
Tragfähigkeiten

904 kN =  $F_{A,R,d}$

Lochleibung:

$$V_{L,R,d,EL} = S_{EL} \cdot d_{sch} \cdot \alpha_L \cdot f_{y,d} \quad S_{EL} = 1 \text{ cm} = \text{Einheitsstegdicke}$$

(Einheitsblechdicke  $S_{EL}=1 \text{ cm}$ )

$$V_{L,R,d,EL}, S_{235} = 1 \text{ cm} \cdot 2,4 \text{ cm} \cdot 3 \cdot 21,8 \text{ kN/cm}^2 = 157 \text{ kN/1cm} \Rightarrow 4 \times$$

HVM24=

628 kN / 1cm

=  $V_{L,R,d,EL} = F_{A,R,d,EL}$

Lochleibung:  
(Stegdicke Unterzug  $S_u$ )

$$V_{L,R,d} = V_{a,R,d}, S_u \text{ erf.} = \frac{F_{A,R,d}}{V_{L,R,d,EL}}, 10.9 S_u \text{ erf.} = \frac{904}{628} = 1,44 \text{ cm}, S_u/1$$

= 14,5 mm

Schub:

(Einheitsstegdicke Nebenträger  $S_{n,EL}=1 \text{ cm}$ )

$$V_{s,n,R,d,EL} = A_{s,n} \cdot 1,1 \cdot \tau_{R,d} = 1,0 \cdot h \cdot 1,1 \cdot \tau_{R,d}, h=40 \text{ cm}, \tau_{R,d}=21,8/\sqrt{3} = 12,60 \text{ kN/cm}^2$$

$$V_{s,n,R,d,EL} = 1 \text{ cm} \cdot 40 \text{ cm} \cdot 1,1 \cdot 12,6 = 554 \text{ kN/1cm} = V_{s,n,R,d,EL} = F_{A,R,d,S,EL}$$

554 kN / 1cm =  $V_{s,n,R,d,EL} = F_{A,R,d,S,EL}$

$$\text{Stegdicke } V_{S_n} \text{ zugeh.} = V_{s,n,R,d} / h \cdot 1,1 \cdot \tau_{R,d} \text{ mit } V_{s,n,R,d} = V_{a,R,d}$$

$$S_{235} \text{ (St 37) } 10.9 = 904 \text{ kN} / 40 \text{ cm} \cdot 1,1 \cdot 12,6 \text{ kN/cm}^2 = 1,64 \text{ cm } S_n$$

= 16,4 mm

Schweissnaht:

$$V_{w,R,d} = \alpha_w \cdot A_w \cdot f_{y,d} = \alpha_w \cdot 2 \cdot a \cdot h \cdot f_{y,d}, \alpha_w = 0,95 \text{ (S 235=St37)}$$

$$\rightarrow V_{w,R,d} = a=5 \quad 0,95 \cdot 2 \cdot 0,5 \text{ cm} \cdot 40 \text{ cm} \cdot 21,8 \text{ kN/cm}^2$$

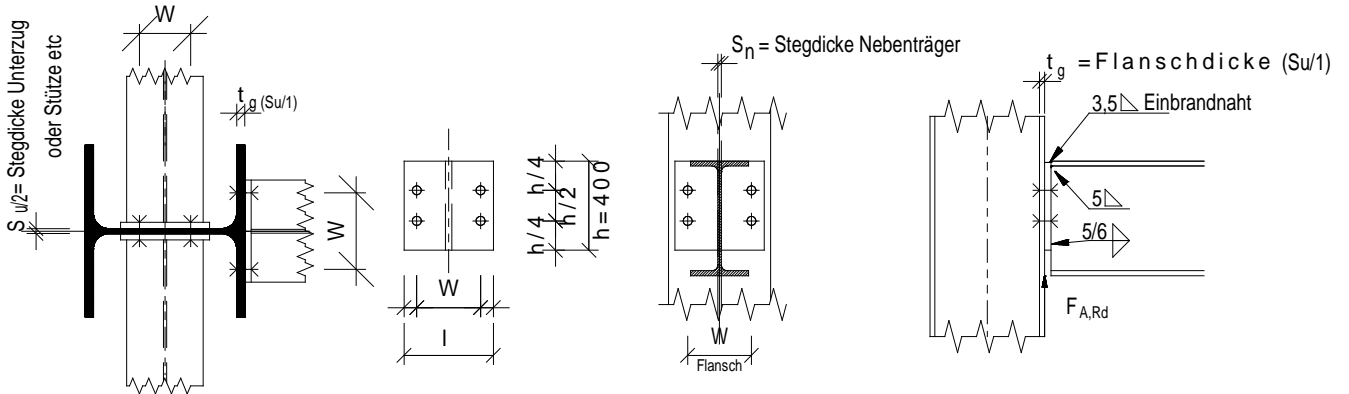
= 828 kN =  $V_{w,R,d} = F_{A,R,d,W}$

$$\rightarrow V_{w,R,d} = a=6 \quad 0,95 \cdot 2 \cdot 0,6 \text{ cm} \cdot 40 \text{ cm} \cdot 21,8 \text{ kN/cm}^2$$

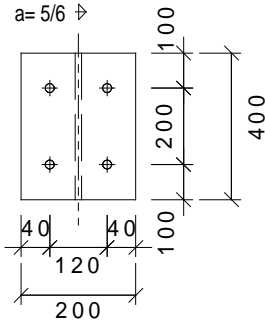
= 994 kN =  $V_{w,R,d} = F_{A,R,d,W}$

Hinweis: Für Bauteile aus S 355 (St 52) gelten die 1,5-fachen Werte von S 235 (St 37)

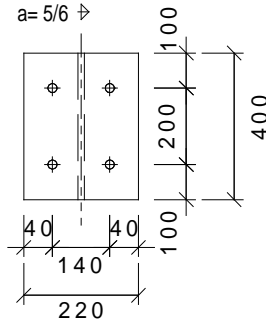
Bei Flanschanschlüssen:  $S_{u1}=t_g$  setzen



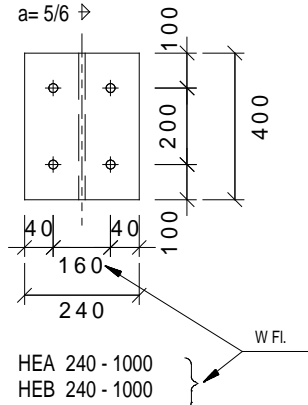
HV M 24 - 10.9 Loch  $\varnothing 25$   
400x15 - 200  
Typ: 3.4.24.122  
a= 5/6  $\rightarrow$



HV M 24 - 10.9 Loch  $\varnothing 25$   
400x15 - 220  
Typ: 3.4.24.123  
a= 5/6  $\rightarrow$

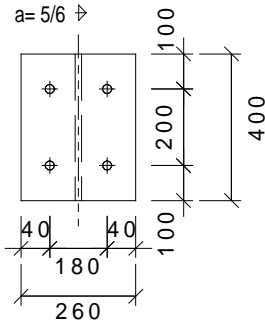


HV M 24 - 10.9 Loch  $\varnothing 25$   
400x15 - 240  
Typ: 3.4.24.124  
a= 5/6  $\rightarrow$



HEA 240 - 1000  
HEB 240 - 1000

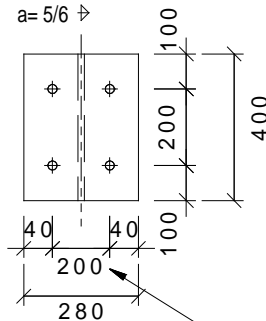
HV M 24 - 10.9 Loch  $\varnothing 25$   
400x15 - 260  
Typ: 3.4.24.125  
a= 5/6  $\rightarrow$



HEA 260 - 1000  
HEB 260 - 1000

HEA 240 - 1000  
HEB 240 - 1000

HV M 24 - 10.9 Loch  $\varnothing 25$   
400x15 - 280  
Typ: 3.4.24.126  
a= 5/6  $\rightarrow$



HEA 280 - 1000  
HEB 280 - 1000

| Grenztragkraft $F_{A,Rd}$ des Anschlusses, S235 |               |            |                     |               |
|---|---------------|------------|---------------------|---------------|
| Anschluss                                       | Schraub. Güte | erf. Su mm | Schubgrenz $S_n$ mm | $F_{A,Rd}$ kN |
| 1-seitig Su/1                                   | 10.9          | 14,5       | 16,4                | 904           |
| 2-seitig Su/2                                   | 10.9          | --         | --                  | --            |

Lochleibung:  $V_{L,Rd,EL}=628$  kN/1cm  
 $F_{A,Rd} = V_{L,Rd,EL} \cdot \text{vorh. Su}$   
 vorh. Su < erf. Su und vorh.  $S_n >$  grenz  $S_n$

